

LESSON PLAN

SUBJECT-HYDRAULICS MACHINE AND INDUSTRIAL FLUID POWER

SUBJECT CODE- TH 03

SEM-5TH

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OBJECTIVE-

At the end of the course the students will be able to

- 1.Distinguish the working principle of pumps and turbines
- 2.Explain the working of centrifugal pumps and gear pumps.
- 3.Compare pneumatic system with hydraulic system.
- 4.Draw pneumatic circuits for industrial application.
- 5.State the properties of hydraulic system.
- 6.Develop hydraulic circuit for machine tool operation.

| TOPIC | NO OF CLASSES |
|---|----------------------|
| 1.1 Definition and classification of hydraulic turbines | 02 |
| 1.2 Construction and working principle of impulse turbine. | 02 |
| 1.3 Velocity diagram of moving blades, work done and derivation of various efficiencies of impulse turbine. | 03 |
| 1.4 Velocity diagram of moving blades, work done and derivation of various efficiencies of Francis turbine. | 03 |
| 1.5 Velocity diagram of moving blades, work done and derivation of various efficiencies of Kaplan turbine | 03 |
| 1.6 Numerical on above | 02 |
| | 01 |

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| 1.7 Distinguish between impulse turbine and reaction turbine. | 01 |
| 2.1 Construction and working principle of centrifugal pumps | 01 |
| 2.2 work done and derivation of various efficiencies of centrifugal pumps. | 03 |
| 2.3 Numerical on above | 01 |
| 3.1 Describe construction & working of single acting reciprocating pump. | 01 |
| 3.2 Describe construction & working of double acting reciprocating pump. | 01 |
| 3.3 Derive the formula for power required to drive the pump (Single acting & double acting) | 01 |
| 3.5 Define slip. | 01 |
| 3.5 State positive & negative slip & establish relation between slip & coefficient of discharge. | 01 |
| 3.6 Solve numerical on above | 01 |
| 4.1 Elements –filter-regulator-lubrication unit | 01 |
| 4.2.1 Pressure relief valves | 04 |
| 4.2.2 Pressure regulation valves | 02 |
| 4.3.1 3/2DCV,5/2 DCV,5/3DCV | 03 |
| 4.3.2 Flow control valves | 03 |
| 4.3.3. Throttle valves | 01 |
| 4.4 ISO Symbols of pneumatic components | 01 |
| 4.5.1 Direct control of single acting cylinder | 01 |
| 4.5.2 Operation of double acting cylinder | 01 |
| 4.5.3 Operation of double acting cylinder with metering in and metering out control | 03 |
| 5.1 Hydraulic system, its merit and demerits | 01 |
| 5.2 Hydraulic accumulators | 01 |
| 5.3.1 Pressure control valves | 02 |
| 5.3.2 Pressure relief valves | 01 |
| 5.3.3 Pressure regulation valves | 02 |
| 5.3.1 3/2DCV,5/2 DCV,5/3DCV | 03 |
| 5.3.2 Flow control valves | 01 |
| 5.3.3 Throttle valves | 01 |

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| 5.4.1 External and internal gear pumps | 01 |
| 5.4.2 Vane pump | 01 |
| 5.4.3 Radial piston pumps | 01 |
| 5.5 ISO Symbols for hydraulic components. | 01 |
| 5.6 Actuators | 01 |
| 5.7.1 Direct control of single acting cylinder | 01 |
| 5.7.2 Operation of double acting cylinder | 01 |
| 5.7.3 Operation of double acting cylinder with metering in and metering out control | 01 |
| 5.8 Comparison of hydraulic and pneumatic system | 01 |